



3.3

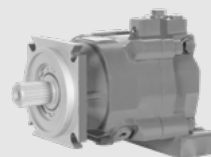
M70F(E) SERIES

Swash-plate Type Axial Piston Fixed Displacement Motor

M70F(E) series swash plate axial piston motor is a kind of fixed displacement motor with wide application for open and closed circuit. The swashplate design allows a compact motor with high power density. This series is applicable to farm machinery, construction machinery and industrial vehicles.

Apply to open and closed hydraulic circuit

Displacements (cc/rev)	45	63	75	85	100	130
Rated pressure (bar)	280	400	400	400	400	400
Maximum pressure(bar)	350	450	450	450	450	450



Contents

Technical Data	02
Min.boost pressure	03
Principle	03
Type introduction	04
Installation size	
· M70FE 45 Installation size	06
· M70F 63 Installation size	08
· M70F 75 Installation size	10
· M70F 85 Installation size	12
· M70F 100 Installation size	14
· M70F 130 Installation size	16

Features

- **High speed operation and smooth starting characteristics:**
Optimized rotary balance design high-speed performance and excellent starting characteristics.
- **Low speed operation:**
Superior performance in low speed operation provides excellent controllability.
- **Compact size:**
Swash plate conguration enables the motor to be much more compact.
- **Long bearing life:**
Swash plate conguration results in longer bearing life.

Technical Data

Size		45	63	75	85	100	130
Max. Displacement: q_{\max}	cm^3	45	63	75	85	100	130
Max. speed: N	min^{-1}	4000	5000	4500	4500	3550	3400
Rated pressure: P_{nom} *1	bar	280	400	400	400	400	400
Max. pressure: P_{\max} *2	bar	350	450	450	450	450	450
Theoretical output torque	$\text{N} \cdot \text{m}$	200	401	478	542	636	830
Power	Kw	84	210	225	255	236	295
Max. Flow: Q	L/min	180	315	337	382	355	442
Moment of inertia	$\text{kg} \cdot \text{m}^2$	0.0033	0.0072	0.0072	0.011	0.015	0.025
Volume in the case	L	0.7	1	1	0.5	0.5	1.2
Mass	Kg	19.4	26	26.5	28.6	32.8	49.4
Temperature	$^{\circ}\text{C}$	at drain port: -20 ~ +115 at inlet port: -20 ~ +90					

The data in the above table is the theoretical value.

* 1: Nominal pressure corresponds to the design pressure to provide appropriate performance, function, and service life.

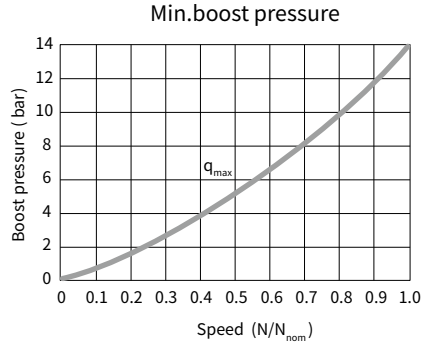
: Nominal pressure corresponds to the design pressure at which the products will function properly.

* 2: Hengli standard.

Min.boost pressure

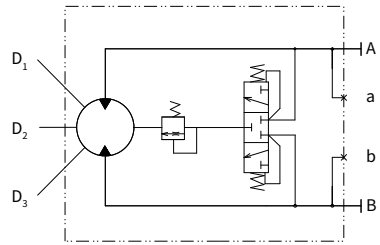
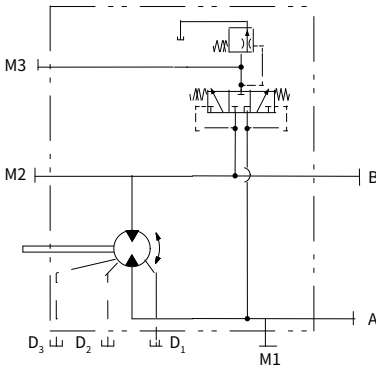
To prevent cavitation when the motor is operating in a pumping mode, a positive pressure is required at the suction port.

The figure above shows the minimum boost pressure requirement based on regular operation. In case of a rapid change of the ow, more boost pressure must be applied.

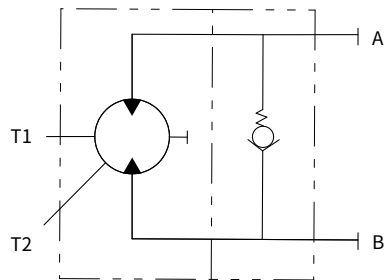
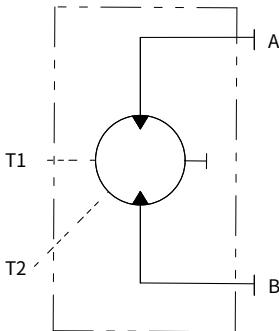


Principle

• M70F



• M70FE



Type introduction

M70F	85	A	A	M	A	L2	—	N
①	②	③	④	⑤	⑥	⑦		⑧

Product series

	Product series	45	63	75	85	100	130	Code
①	Swash-plate Type Axial Piston Fixed Displacement Motor (Flange-type motor)		●	●	●	●	●	M70F
	Swash-plate Type Axial Piston Fixed Displacement Motor (Plug-in motor)	●						M70FE

Displacement

②	Displacement	45	63	75	85	100	130

Port flange and port position

	Port flange	Port position	45	63	75	85	100	130	Code
③	ISO 6162-2 DN19	working ports A and B at side, opposite		●					1A
		working ports A and B, at bottom	●						1R
	ISO 6162-2 DN25	working ports A and B at side, opposite			●	●			2A
		working ports A and B, at bottom			●	●			2R
	ISO 6162-2 DN32	working ports A and B at side, opposite							3A
		working ports A and B, at bottom					●	●	2R

Thread connection type (except inlet and thread type of Flange Port)

		45	63	75	85	100	130	Code
④	UNC port, ISO 11926	●	●	●	●	●	●	A
	Metric port, ISO 6149		●	●	●	●		M
	Metric port, DIN 3852		●	●	●	●		E
	BSPPG thread, JIS B2351		●	●	●	●		G

Thread type of Flange Port

		45	63	75	85	100	130	Code
⑤	UNC threads (only for UNC port)		●	●	●	●		A
	Metric thread	●	●	●	●	●	●	M

Type introduction

Input Shaft

	Standard	Size	45	63	75	85	100	130	Code
⑥	ANSI B92.1	1 1/2 in 17T 12/24DP				○			1
	ANSI B92.1	1 3/4 in 13T 8/16DP				○			2
	ANSI B92.1	2 in 15T 8/16DP				○			3
	ANSI B92.1	1 3/8 in 21T 16/32DP			●	●	○		4
	ANSI B92.1	1 1/4 in 14T 12/24DP				○			5
	DIN 5480	W35×2×16×9g		●		○			6
	DIN 5480	W40×2×18×9g				○			7
	DIN 5480	W45×2×21×9g				○			8
	DIN 5480	W50×2×24×9g				○			9
	ANSI B92.1	23T 16/32DP			●	●	●		A
	SAE J498B	27T 16/32DP					○	●	B
	Taper (125: 1000)		●						D

Mounting flange

⑦	Mounting flange (M70F)		63	75	85	100	130	Code
	SAE J744 127-4		●	●	●	●		L2
	SAE J744 152-4						●	L3
	Mounting flange(M70FE)	45						Code
	SAE 2-Hole	●						L1

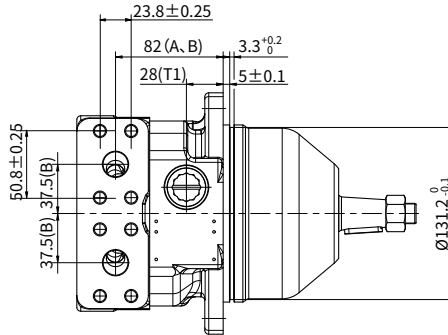
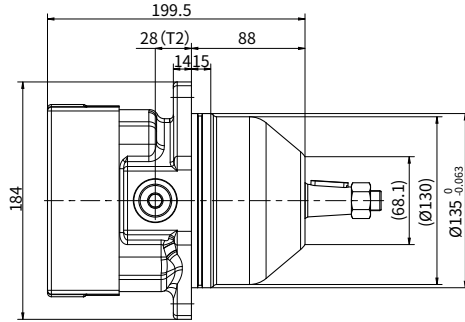
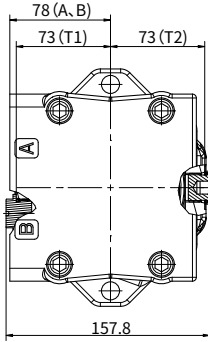
Flushing flow (L/min)

Standard version							N
⑧	Special version	Without flush valve (Only M70F75、M70F85、M70F100、M70F130)	Flushing flow	Code	Flushing flow	Code	Opening pressure 16bar, differential pressure ΔP=25bar
			3.5	A	20	G	
			5	B	25	H	
			8	C	30	I	
			10	D	35	J	
			14	E	40	K	
			17	F			

Remark: ● = Available; ○ = On request

Installation size

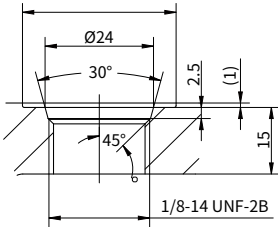
M70FE 45 Installation size



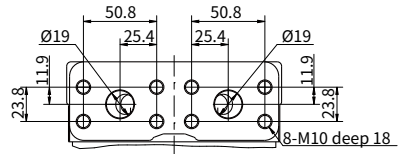
Control and Flow		Oil direction	
		Oil port A	Oil port B
Rotation direction	Clockwise rotation	Out	Inlet
	Counter clockwise rotation	Inlet	Out

Installation size

• M70FE 45 Port details



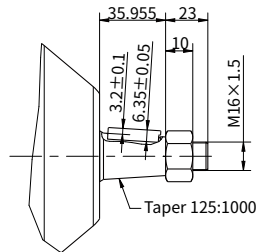
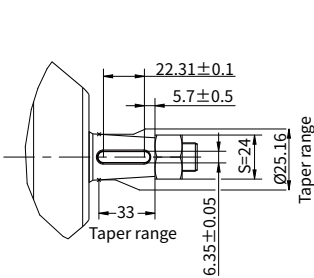
T1, T2 Port Details



Port details

	Port name	Port size and description
A、 B	Inlet port and Delivery port	SAE J518 3/4" M10
T1、 T2	Case drain port	ISO 11926 7/8-14 UNF-2B

• M70FE 45 Input shaft type

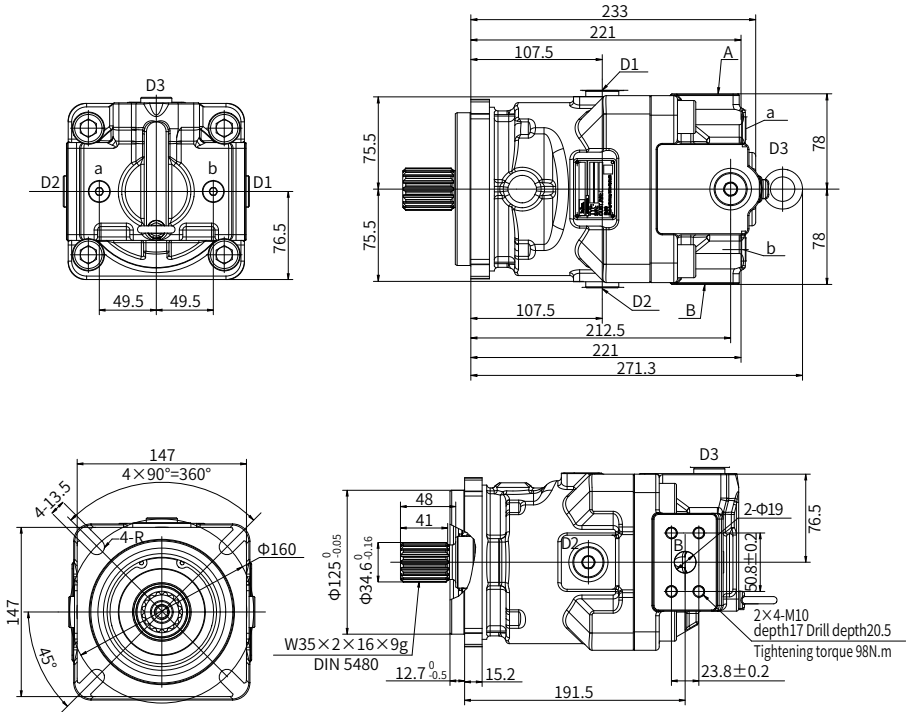


“D” type shaft

Installation size

M70F 63 Installation size

Working ports A and B at side, opposite



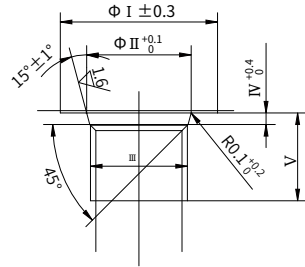
Inlet port	Outlet port	Rotation direction
A	B	Clockwise
B	A	Anti-clockwise

Note: The rotation direction is looked from the shaft end.

Installation size

• Port and flange fixing thread

(Ordering Code ④)



• Drain port and gauge port

Parallel piping thread type (Code : 1)

	Symbol	I	II	III	IV	V	Tightening torque (N.m)
a,b	Gauge port	24	15.6	G1/4	2.5	15	36
D1/D2/D3	Drain port	34	22.6	G1/2	2.5	13/13/19	98

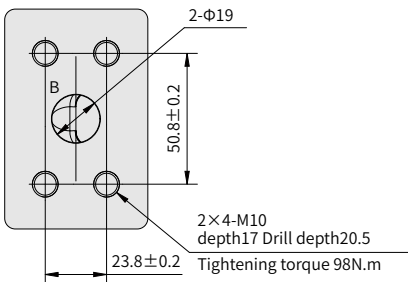
Metric thread type (Code : 4)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
25	Gauge port	15.6	M14×1.5	2.4	15.5	15	47	59
40	Drain port	29.2	M27×2	3.1	13	15	180	170

ANSI thread type (Code : 2, 3)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
25	Gauge port	25	15.6	9/16-18UNF-2B	2.5	15.5	12	59
34	Drain port	41	29.2	1-1/16-12UN-2B	3.3	13	15	170

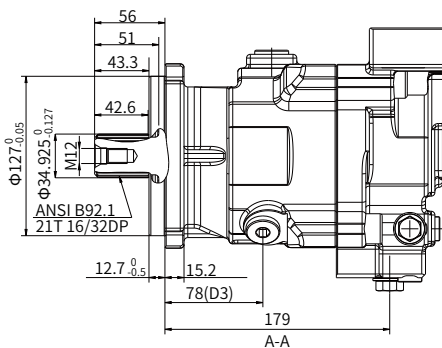
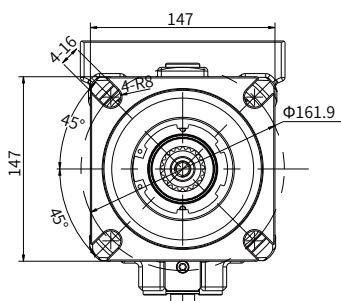
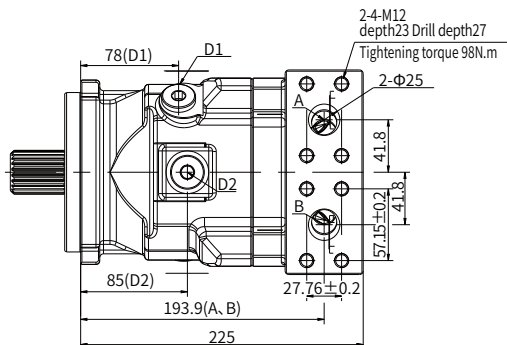
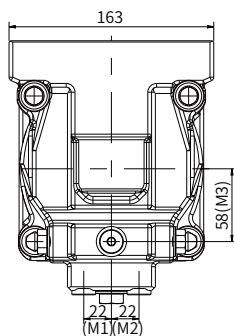
• Port details



Installation size

M70F 75 Installation size

working ports A and B, at bottom

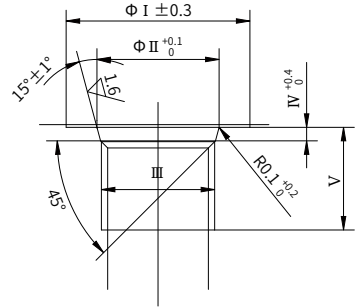


Inlet port	Outlet port	Rotation direction
A	B	Clockwise
B	A	Anti-clockwise

Note: The rotation direction is looked from the shaft end.

Installation size

- **Port and flange fixing thread**
(Ordering Code ④)

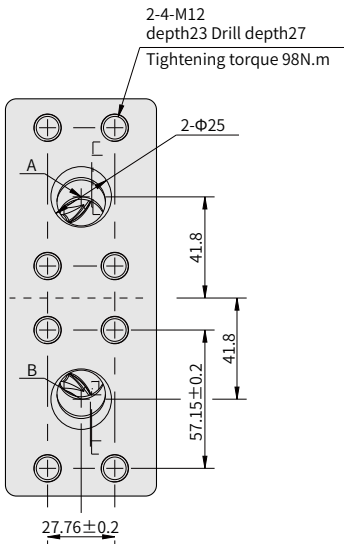


- **Drain port and gauge port**

ANSI thread type (Code : 2,3)

	Symbol	I	II	III	IV	V	Tightening torque (N.m)
M1/M2/M3	Gauge port	24	15.6	G1/4	2.5	15	36
D1/D2/D3	Drain port	34	22.6	G1/2	2.5	13/13/19	98

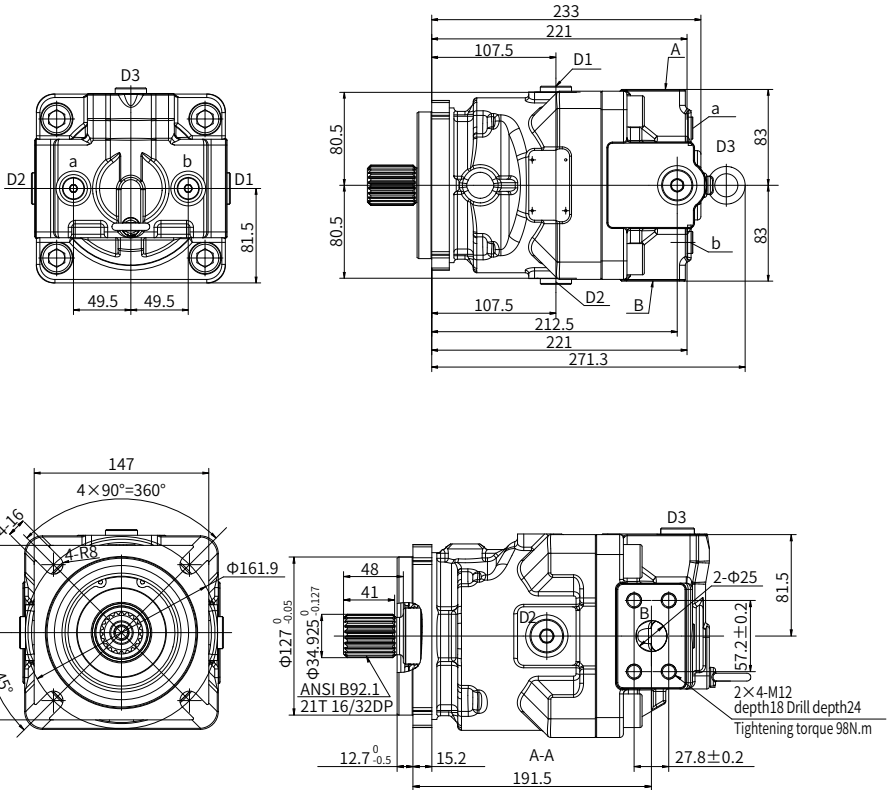
- **Port details**



Installation size

M70F 85 Installation size

working ports A and B at side, opposite



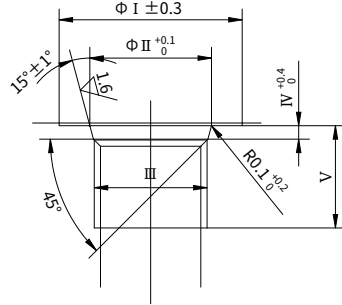
Inlet port	Outlet port	Rotation direction
A	B	Clockwise
B	A	Anti-clockwise

Note: The rotation direction is looked from the shaft end.

Installation size

• Port and flange fixing thread

(Ordering Code ④)



• Drain port and gauge port

ANSI thread type (Code : 2,3)

	Symbol	I	II	III	IV	V	Tightening torque (N.m)
a,b	Gauge port	24	15.6	G1/4	2.5	15	36
D1/D2/D3	Drain port	34	22.6	G1/2	2.5	13/13/19	98

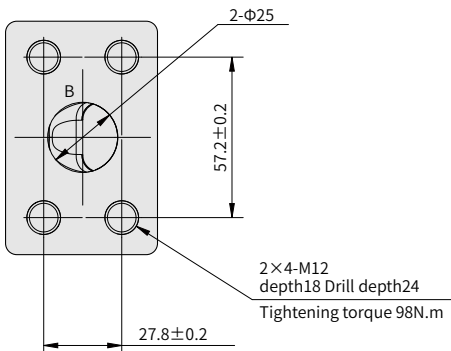
Metric thread type (Code : 4)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
25	Gauge port	15.6	M14×1.5	2.4	15.5	15	47	59
40	Drain port	29.2	M27×2	3.1	13	15	180	170

Parallel piping thread type (Code : 1)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
25	25	15.6	G 1/4	2.5	15.5	15	36	59
34	34	29.2	G 1/2	2.5	13	15	98	170

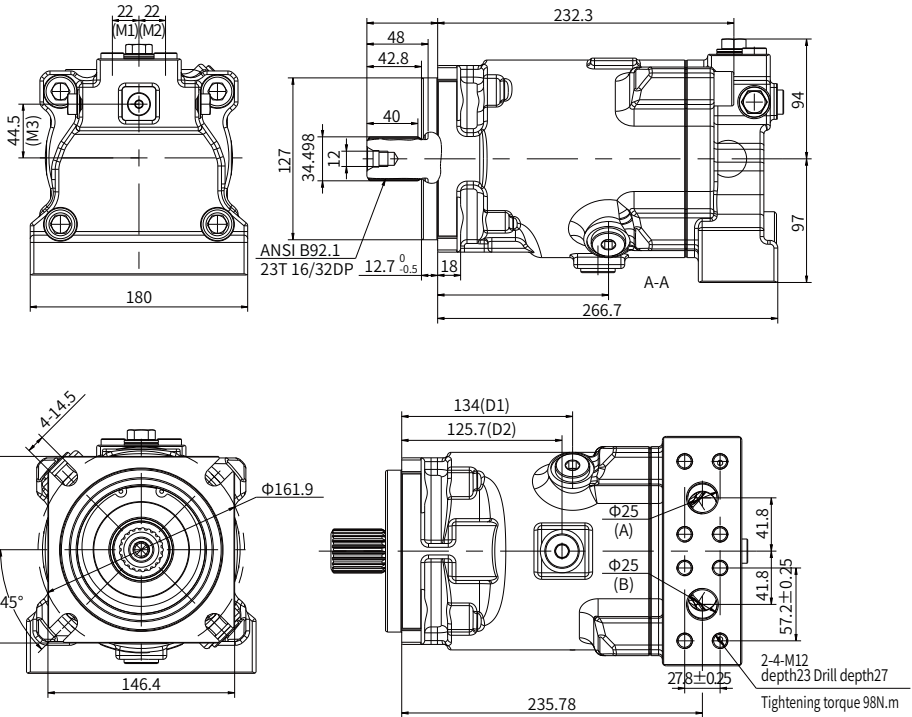
• Port details



Installation size

M70F 100 Installation size

working ports A and B, at bottom



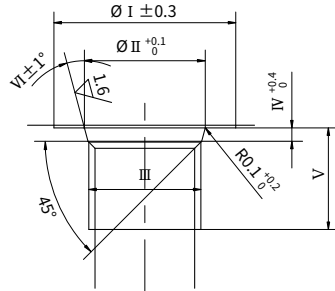
Inlet port	Outlet port	Rotation direction
A	B	Clockwise
B	A	Anti-clockwise

Note: The rotation direction is looked from the shaft end.

Installation size

• Port and flange fixing thread

(Ordering Code ④)



• Drain port and gauge port

ANSI thread type (Code : 2,3)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
M1/M2/M3	Gauge port	25	15.6	9/16-18UNF-2B	2.5	15.5	12	59
D1/D2/D3	Drain port	41	29.2	1-1/16-12UN-2B	3.3	13	15	170

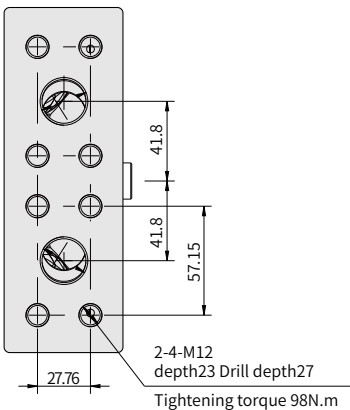
Metric thread type (Code : 4)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
25	Gauge port	15.6	M14×1.5	2.4	15.5	15	47	59
40	Drain port	29.2	M27×2	3.1	13	15	180	170

Parallel piping thread type (Code : 1)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
25	25	15.6	G 1/4	2.5	15.5	15	36	59
34	34	29.2	G 1/2	2.5	13	15	98	170

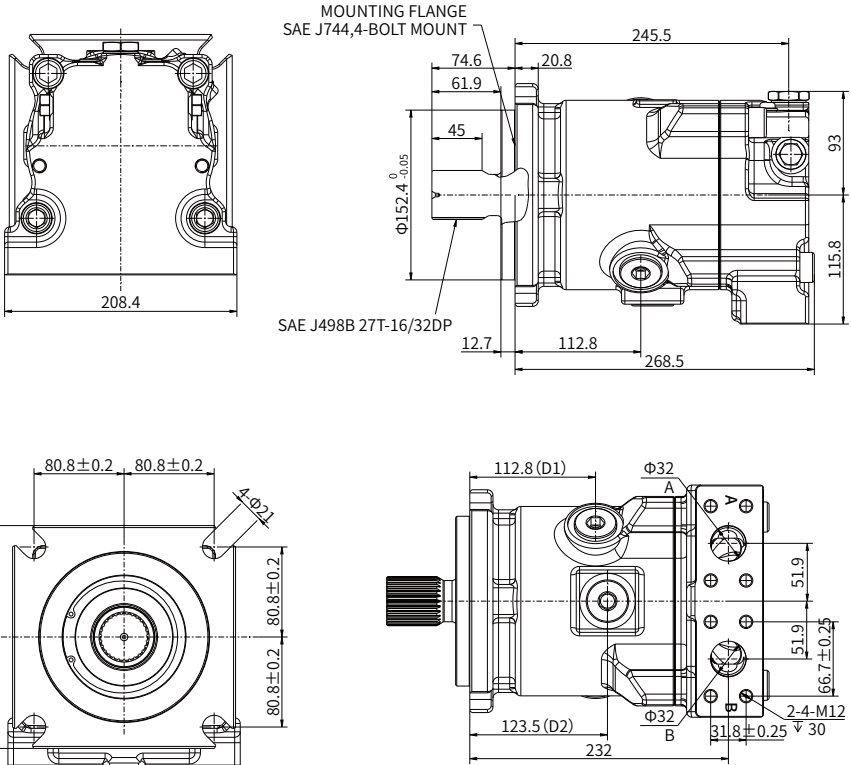
• Port details



Installation size

M70F 130 Installation size

working ports A and B, at bottom

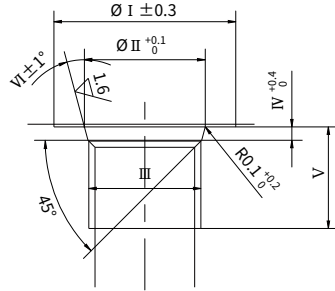


Inlet port	Outlet port	Rotation direction
A	B	Clockwise
B	A	Anti-clockwise

Note: The rotation direction is looked from the shaft end.

Installation size

• Port and flange fixing thread (Ordering Code ④)

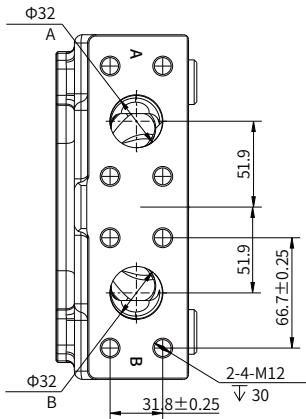


• Drain port and gauge port

ANSI thread type (Code : 2,3)

	Symbol	I	II	III	IV	V	VI	Tightening torque (N.m)
a,b	Gauge port	25	15.7	9/16-18UNF-2B	2.5	14.5	12°	30
D1/D2/D3	Drain port	49	35.55	1 5/16-12UN-2B	3.3	24	15°	150

• Port details



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